

## STUDY OF COPPER (II) ION ADSORPTION ON SILICA NANOPARTICLE MATERIAL SYNTHESIZED FROM RICE HUSK ASH

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### TÓM TẮT

### NGHIÊN CỨU HẤP THỤ ION ĐỒNG (II) BẰNG VẬT LIỆU NANO SILICA TỔNG HỢP TỪ TRO TRÁU

Các hạt nano silica tổng hợp từ tro trấu được đánh giá là chất hấp phụ để loại bỏ ion  $\text{Cu}^{2+}$  khỏi dung dịch nước. Đặc trưng tính chất của nano  $\text{SiO}_2$  được xác định bằng các phương pháp SEM, EDX, XRD và BET. Nano  $\text{SiO}_2$  chủ yếu là vô định hình, với kích thước hạt khoảng 100 nm và diện tích bề mặt riêng khoảng 250  $\text{m}^2/\text{gam}$ . Chúng tôi nghiên cứu khả năng của nano  $\text{SiO}_2$  trong việc loại bỏ ion  $\text{Cu}^{2+}$  khỏi dung dịch nước và đánh giá tác động của thời gian, nồng độ hấp phụ và độ pH. Nano  $\text{SiO}_2$  tổng hợp từ tro trấu có khả năng hấp phụ hiệu quả ion  $\text{Cu}^{2+}$  từ dung dịch nước có pH 5-6. Đường đẳng nhiệt hấp phụ phù hợp mô hình Langmuir, khả năng hấp phụ tối đa đối với  $\text{Cu}^{2+}$  là 76,90 mg/g.

**Từ khóa:** nano silica (nano  $\text{SiO}_2$ ), đường đẳng nhiệt hấp phụ, mô hình Langmuir, mô hình Freundlich

## 1. INTRODUCTION

Clean and safe water is one of the most essential commodities for sustaining life processes. Water contamination with heavy metals such as copper, chromium, cadmium, arsenic, nickel, lead, and mercury is of significant concern due to its hazardous environmental effects [1]. These metals are toxic and are not biodegradable. Moreover, they can infiltrate the food chain, gradually accumulating in living organisms and leading to long-term harmful effects. Today, the strong development of many industries in Vietnam, such as chemicals, paper industry, metallurgy, and electroplating, has made the water environment more and more polluted with heavy metals. In particular, heavy metal pollution in traditional craft villages of Vietnam has become worrying due to the absence of waste collection and treatment

systems. Available methods for heavy metal removal included ion exchange [2], nano-filtration [3], solvent extraction [4], chemical precipitation [5], and adsorptions [6, 7]. Among them, adsorption technology was the most commonly used due to its simplicity, effectiveness, and affordability. Thus, the demand for materials for adsorption of heavy metals in wastewater at low cost has been increasingly urgent. Silica nanoparticle ( $\text{SiO}_2$  NP) is an important inorganic material because of its small particle size, large surface area, high chemical purity, and good dispersing properties. Therefore, silica nanoparticles ( $\text{SiO}_2$  NPs) have applications in many areas, such as rubber, plastic, ceramics, biomedical, and optics. Recently, super-smooth silica materials have been increasingly studied for applications such as adsorbents: gas adsorption [8], heavy metal ion adsorption [9, 10], and organic

matter adsorption [11]. However, most reported silica synthesis came from expensive TEOS sources [12], limiting the scalability of silica-based materials. Thus, finding available, inexpensive, and silica-rich materials to make this material became interesting. A promising source of material was rice husk ash, one of the richest silica materials, about 90% in volume. Therefore, our group synthesized  $\text{SiO}_2$  NPs from rice husk ash and evaluated them as  $\text{Cu}^{2+}$  adsorbents from aqueous solutions. The structure of as-synthesized  $\text{SiO}_2$  NPs samples was characterized by nitrogen adsorption-desorption analyses, X-ray powder diffraction, and scanning electron microscopy with energy dispersive X-ray spectroscopy. The adsorption ability of  $\text{SiO}_2$  NPs for removing  $\text{Cu}^{2+}$  ions from aqueous solution was investigated by evaluating the influence of time, adsorbed dose, and pH on its absorption capacity.

## 2. EXPERIMENTAL

### Chemicals and Characterizations

All chemical reagents, including manganese hydrochloric acid ( $\text{HCl}$  36%,  $d = 1.18 \text{ g/l}$ ), sulfuric acid ( $\text{H}_2\text{SO}_4$ ), ammonia solution ( $\text{NH}_3$ , 25%), sodium hydroxide ( $\text{NaOH}$ ), sodium sulfate ( $\text{Na}_2\text{SO}_4$ ), copper sulfate ( $\text{CuSO}_4$ ), and ferric sulfate ( $\text{Fe}_2(\text{SO}_4)_3$ ) were purchased from Shanghai Chemical Reagent Company of China. Nitroso-R salt was purchased from Sigma-Aldrich. In our experiment, the rice husk ash (RHA) was obtained from Me village, Bac Giang province.

X-ray diffraction (XRD) spectra were obtained using D8 Advance (Bruker-Germany) and D5005 (Siemens-Germany). The scanning electron microscopy and energy dispersive X-ray spectroscopy (EDX) measurements were

performed with an S-4800 microscope (SEM, Hitachi). Nitrogen ( $\text{N}_2$ ) adsorption-desorption isotherms were measured at 77K by Quanta chrome Nova Win (USA). The specific surface area of the sample was determined using the Brunauer - Emmett - Teller (BET) method. UV-DR3900 spectrometer (Hach Co., Ltd., USA) was used to obtain the UV- vis absorption spectrum of  $\text{Cu}^{2+}$  solution in water.

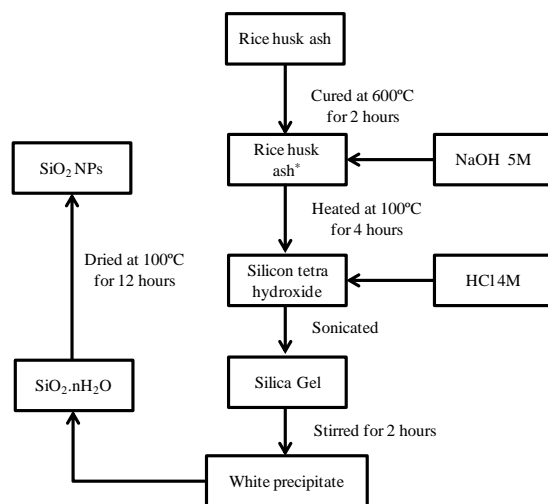
### Synthesis of silica nanoparticles ( $\text{SiO}_2$ NPs)

Scheme 1 described the synthesis process of  $\text{SiO}_2$  NPs from rice hush ask (RHA)

#### Treatment of RHA

First, RHA was ground and sifted through a sieve of 0.1 mm to obtain a smooth powder. Second, RHA powder was cured in the furnace at  $600^\circ\text{C}$  for 2 hours to remove carbon and residual organic substances.

#### Synthesis of $\text{SiO}_2$ NPs



**Scheme 1:** Synthesis process of  $\text{SiO}_2$  NPs

Based on the work of Zhu *et al.* [9], the synthesis method was improved to be more scalable to industrial scale. We used sonication heating instead of microwave heating and eliminated the addition of

surfactant. Here, 100 g of RHA was stirred with 1000 mL of NaOH 4M at 100°C for 4 hours; the mixture was filtered to obtain a transparent solution. Next, HCl 4M was added to this solution under sonication for 2 hours to reach pH 4. White precipitation appeared. This precipitate was filtered, washed with distilled water, and dried at 100°C in the oven for 12 hours. The final product was a white powder of SiO<sub>2</sub> NPs.

### Adsorption experiments

Several factors that could impact the adsorption process were studied: time, adsorbent dose, pH, and Cu<sup>2+</sup> concentration. The residual concentration of Cu<sup>2+</sup> ion was determined by spectrophotometer at a fixed wavelength of 470 nm. More details were given in the Supplementary Information.

The amount of adsorbed metal ion (C<sub>a</sub>, mg/L) was calculated as follows [13]:

$$C_a = C_0 - C_e \text{ (mg/L)} \quad (1)$$

Where C<sub>0</sub> and C<sub>e</sub> are the initial and residual concentrations of metal ions.

The percentage recovery factor (H %) was calculated as follows:

$$H = \frac{C_a}{C_0} \times 100 \text{ (%) } \quad (2)$$

where C<sub>a</sub> and C<sub>0</sub> are the adsorbed and initial concentration of metal ions.

The equilibrium adsorption capacity of SiO<sub>2</sub> NPs towards Cu<sup>2+</sup> ions was determined according to the equation:

$$q_e = \frac{V_0(C_0 - C_e)}{m} \quad (3)$$

where q<sub>e</sub> is the equilibrium adsorption capacity (mg/g), C<sub>0</sub> and C<sub>e</sub> are the initial and residual concentrations (mg/L) of Cu<sup>2+</sup>, respectively, V<sub>0</sub> is the initial volume

of Cu<sup>2+</sup> solution (L), and m is the weight of adsorbent (g).

### Determination of equilibrium time

The adsorption equilibrium time was determined by mixing 0.3 g of the adsorbent SiO<sub>2</sub> NPs with 100 mg/L Cu<sup>2+</sup> ion solution at pH 6, followed by stirring at room temperature for various duration between 0-60 minutes.

### Effect of adsorbed dose

To study the effect of SiO<sub>2</sub> NPs dosage on their adsorption capacity, various amounts of SiO<sub>2</sub> NPs between 0.1-0.5 g were added to 100 mL of 40 mg/L Cu<sup>2+</sup> ion solutions at pH 6, followed by stirring at room temperature for 30 minutes.

### Effect of pH

At room temperature, 0.3 g of SiO<sub>2</sub> NPs adsorbent material was added to 100 mL of Cu<sup>2+</sup> 40 mg/L solution with varying pH values between 1 and 10, followed by 30-minute agitation. pH adjustment was done by adding HCl 0.1 M or NH<sub>3</sub> 0.1M.

### Adsorption isotherm

The adsorption isotherms of Cu<sup>2+</sup> ion were investigated by mixing 0.3 g of SiO<sub>2</sub> NPs adsorbent material with 100 mL of Cu<sup>2+</sup> solution of different initial concentrations 20-100 mg/ at pH about 6 under room temperature with agitation for 30 min.

The adsorption isotherm of Cu<sup>2+</sup> ions could be described by the Langmuir and the Freundlich adsorption model.

The Langmuir equation is [9]:

$$\frac{1}{q_e} = \frac{1}{q_{\max} K_L C_e} + \frac{1}{q_{\max}} \quad (4)$$

where q<sub>e</sub> and q<sub>max</sub> are the equilibrium and maximum adsorption capacity of adsorbent (mg/g), respectively; C<sub>e</sub> represents the

equilibrium  $\text{Cu}^{2+}$  concentration in solution (mg/L), and  $K_L$  is the Langmuir adsorption constant (L/mg).

The Freundlich equation is [9]:

$$\lg q_e = \lg K_F + \frac{1}{n_F} \lg C_e \quad (5)$$

where  $n = 1/n_F$  is the slope of Freundlich isotherm, and  $K_L$  is the Freundlich adsorption constant.

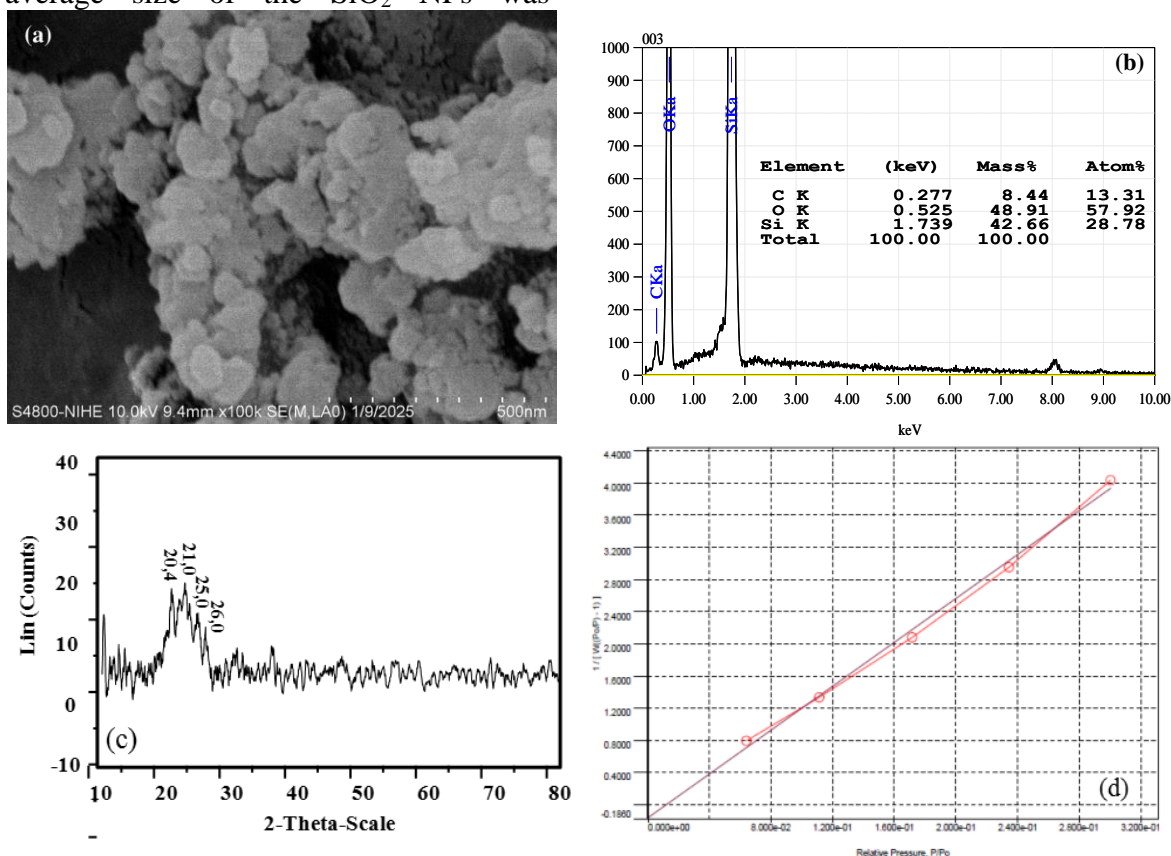
### 3. RESULTS AND DISCUSSIONS

#### Characterization of $\text{SiO}_2$ NPs

Figure 1a and b showed the scanning electron microscopy (SEM) image and energy dispersive X-Ray (EDX) spectra of the  $\text{SiO}_2$  NPs sample. SEM images showed spherical particles of  $\text{SiO}_2$  NPs with a broad distribution size. The average size of the  $\text{SiO}_2$  NPs was

approximately 100 nm in diameter. Moreover, many particles aggregated to create porous structures. The composition of these nanoparticles (Figure 1b) was analyzed by energy-dispersive X-ray spectroscopy (EDX). The results indicated that these  $\text{SiO}_2$  nanoparticles were composed of C (27 % from the carbon on the substrate or residual), Si (28.78 % from  $\text{SiO}_2$  NPs), and O (57.92 % from  $\text{SiO}_2$ ). Furthermore, no metal element was detected in the EDX result, showing that the  $\text{SiO}_2$  NPs product from our synthesis process was high quality.

Next, the diffraction pattern of the  $\text{SiO}_2$  NPs in Figure 1c showed a widened peak at  $2\theta$  about  $20\text{--}25^\circ$ . XRD measurement indicated that the as-synthesized  $\text{SiO}_2$  NPs were primarily amorphous [14].

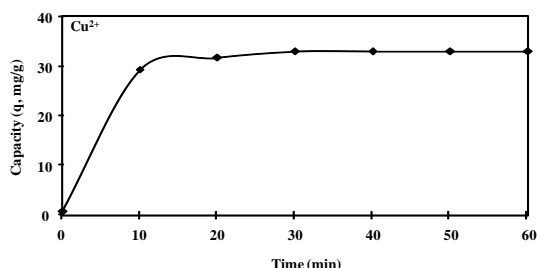


**Figure 1.** (a) SEM image of  $\text{SiO}_2$  NPs. (b) EDX spectrum of  $\text{SiO}_2$  NPs. (c) XRD pattern of  $\text{SiO}_2$  NPs. (d) BET result of  $\text{SiO}_2$  NPs

The specific surface area of the SiO<sub>2</sub> NPs sample (Figure 1d) was determined by BET (Brunauer–Emmett–Teller) measurement [14]. The specific surface area of SiO<sub>2</sub> NPs was approximately 250 m<sup>2</sup>/g. This porosity was an essential feature of SiO<sub>2</sub> NPs synthesized from RHA for their potential application as adsorbent materials.

### Determination of equilibrium time

Our data (Figure 2 and Table S1) indicate that the Cu<sup>2+</sup> adsorption depended on the mixing time with adsorbent SiO<sub>2</sub> NPs. Figure 4 showed that adsorption occurred rapidly in the first 20 minutes. Then, the adsorption rate slowed and almost reached equilibrium at 30 minutes. As a result, 30 minutes was considered the optimized time for Cu<sup>2+</sup> ion adsorption into SiO<sub>2</sub> NPs.



**Figure 2.** Effect of time on the adsorption process of Cu<sup>2+</sup> ion.

### Effect of adsorbed dose

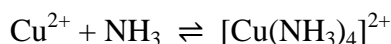
The results in Table S2 showed that the adsorption capacity increased when reducing the amount of SiO<sub>2</sub> NPs and  $q_e$  reaching the maximum value (35.9 mg/g for Cu<sup>2+</sup>) corresponding to the amount of SiO<sub>2</sub> NPs 0.1 g. Due to the small amount of SiO<sub>2</sub> NP content, the SiO<sub>2</sub> was well dispersed in aqueous solution. Thus, Cu<sup>2+</sup> ion dispersed rapidly to the SiO<sub>2</sub> NPs surface, leading to stronger and faster adsorption capacity to reach equilibrium. However, the percentage recovery factor (H %) was 89.86% for Cu<sup>2+</sup>,

corresponding to the amount of SiO<sub>2</sub> NPs 0.1 g. In comparison, the maximum percentage recovery factor (H%) was 99.70 % for Cu<sup>2+</sup>, corresponding to the amount of SiO<sub>2</sub> NPs 0.3 g. Therefore, we choose 0.3 g of SiO<sub>2</sub> NPs as a suitable condition for subsequent studies.

### Effect of pH

When adjusting the pH of the Cu<sup>2+</sup> solution between 2-10, we observed that the adsorption capacities of SiO<sub>2</sub> NPs towards Cu<sup>2+</sup> ions increased with the pH rise (Table S3). When pH was less than 4.0, the adsorption capacities for Cu<sup>2+</sup> were low, while the maximum adsorption capacities for Cu<sup>2+</sup> were obtained at pH 5-6, reaching 13.28 mg/g. This effect of pH on the adsorption was explained by Zhu *et al.* [9]. Their study explained that when the pH value was below 2, the silica surface was positively charged, resulting in electrostatic repulsion between the adsorbent and metal ion. The lower the pH, resulted in the higher the repulsion, thus decreasing the adsorption capacity. In contrast, when the pH exceeded 2, the silica surface was more negatively charged, leading to electrostatic attraction between SiO<sub>2</sub> NPs and Cu<sup>2+</sup>. As the solution pH rose further, the H<sup>+</sup> ions would combine with silanol groups on the surface and dissociated, creating more active sites for adsorption and the activity of hydroxyl groups on the surface. These effects led to an increase in the removal percentage and adsorption capacity of heavy metal ions. In our case of Cu<sup>2+</sup> adsorption, when pH < 6, the decrease of Cu<sup>2+</sup> dissolving in solution was due to the adsorption activity of the adsorbent. Meanwhile, when pH > 6, the removal of Cu<sup>2+</sup> was due to adsorption and precipitation, where precipitation was the dominant process. Nevertheless, the pH of metal ion solutions was adjusted to the

desired value by adding HCl 0.1 M or  $\text{NH}_3$  0.1 M. When  $\text{pH} > 8$ , the increase of dissolving  $\text{Cu}^{2+}$  in the solution was because of a complex reaction of copper with  $\text{NH}_3$  such as:



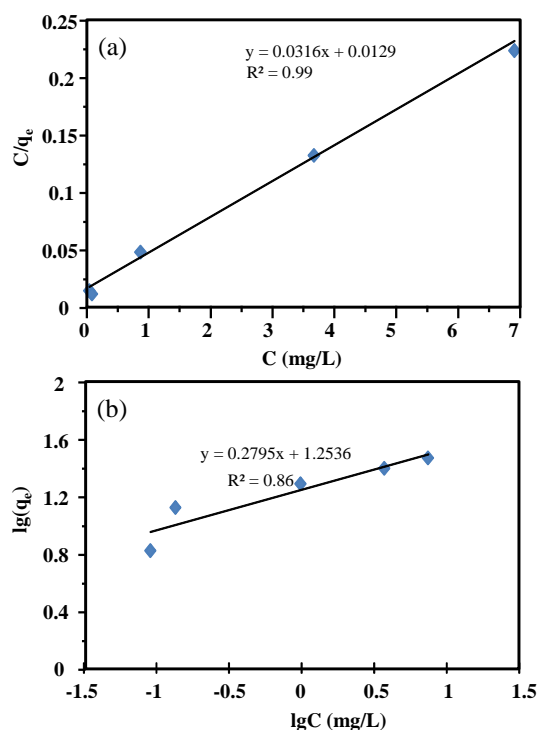
Therefore, the pH value of  $\text{Cu}^{2+}$  solution suitable for absorption on  $\text{SiO}_2$  NPs was around 5-6.

### Adsorption isotherm

After determining the suitable condition for adsorption, e.g., adsorbent dose, mixing time, and pH, the adsorption isotherm of  $\text{Cu}^{2+}$  ion was studied by testing 0.3 g of  $\text{SiO}_2$  NPs adsorbent material with 100 mL of  $\text{Cu}^{2+}$  solution at different initial concentrations 20-100 mg/L at pH 6 under agitation for 30 minutes at room temperature. The data in Table S4 demonstrated that when the concentration of  $\text{Cu}^{2+}$  gradually increased, the adsorption capacity elevated, and the adsorption efficiency diminished. Especially when the concentration of  $\text{Cu}^{2+}$  was higher than 60 mg/L, the percentage recovery factor (H %) was reduced.

Furthermore, we analyzed the  $\text{Cu}^{2+}$  adsorption process on  $\text{SiO}_2$  NPs using the Langmuir and the Freundlich adsorption model [9], as shown in Figure 3. Langmuir adsorption isotherm was based on the assumption that monolayer adsorption occurred on a homogeneous adsorbent surface. Meanwhile, the Freundlich adsorption isotherm assumed that multilayer adsorption occurred in a heterogeneous adsorbent. From Figure 3, our data fit better the Langmuir model than the Freundlich model, suggesting that the studied adsorption process is homogeneous. Based on the Langmuir adsorption model, we calculated that the maximum adsorption capacity for  $\text{Cu}^{2+}$  of the  $\text{SiO}_2$  NPs synthesized from RHA was

76.90 mg/g. Notably, our  $\text{SiO}_2$  NPs synthesized from RHA exhibited a higher maximum adsorption capacity than the reported  $\text{SiO}_2$  NPs derived from silica fume by microwave synthesis [9], highlighting the potential of both the synthesis method employed in this study and the  $\text{SiO}_2$  NPs derived from RHA. Our  $\text{SiO}_2$  NPs synthesized from RHA also had an adsorption capacity higher or comparable with the already published data of other sorbents [15].



**Figure 3.** Adsorption isotherm of  $\text{Cu}^{2+}$  following the model of (a) Langmuir, (b) Freundlich.

**Table 1.** Fitted adsorption parameters and correlation coefficients for the Langmuir and Freundlich isotherm models

Langmuir			Freundlich		
$K_L$ (L/mg)	$q_{\max}$ (mg/g)	$R^2$	$n_F$	$K_F$	$R^2$
0.41	76.90	0.99	3.58	13.34	0,86

### 4. CONCLUSIONS

$\text{SiO}_2$  NPs were prepared from rice husk ash using the sol-gel method.

Characterizations of SiO<sub>2</sub> NPs were performed using EDX, XDR, SEM, TEM, and BET methods. The results showed that SiO<sub>2</sub> NPs were mainly in the amorphous phase and had a large specific surface area of about 250 m<sup>2</sup>/g and particle size of about 100 nm. Moreover, in the optimized conditions, including time, adsorbent dosage, and pH, SiO<sub>2</sub> NPs from RHA could remove Cu<sup>2+</sup>. The adsorption data of Cu<sup>2+</sup> had a good fit with the Langmuir isotherm, indicating a homogenous adsorption process. The maximum adsorption capacity for Cu<sup>2+</sup> was 76.90 mg/g. The enhanced adsorption capacity of the synthesized SiO<sub>2</sub> nanoparticles demonstrated the effectiveness of the proposed synthesis approach. This finding supported the potential application of RHA-derived SiO<sub>2</sub> NPs in heavy metal removal and other adsorption-related processes, with promising implications for cost-effective and scalable implementation.

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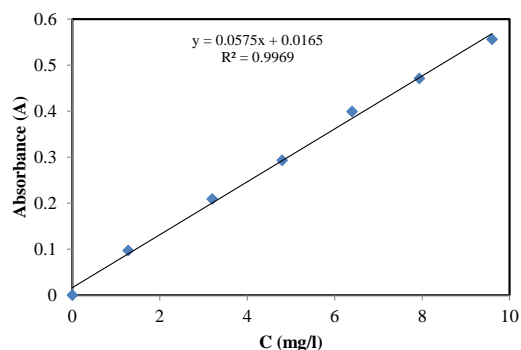
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### Supplementary Information

Determination of  $\text{Cu}^{2+}$  concentration in aqueous solution

The  $\text{Cu}^{2+}$  solution sample was treated with a nitroso-R reagent to induce complex. Then, we measured the mixture's optical absorbance (Abs) at the maximum absorption of  $\lambda_{\text{max}}$  to about 470 nm on UV-DR3900- Hach, USA. Thus, the calibration graph of ion  $\text{Cu}^{2+}$  solution at  $\lambda_{\text{max}}$  to about 470 nm with varying initial ion metals concentration from 0-10 mg/L was obtained in Figure S1.



**Figure S1:** The calibration graph of ion  $\text{Cu}^{2+}$  solution at  $\lambda_{\text{max}}$  to about 470 nm

**Table S1.** The effect of time on the adsorption capacity of  $\text{SiO}_2$  NPs for  $\text{Cu}^{2+}$  ion

Time (min)	$\text{SiO}_2$ (g)	Volume (L)	$C_0$ of $\text{Cu}^{2+}$ (mg/L)	$C_e$ of $\text{Cu}^{2+}$ (mg/L)	Capacity $q_t$ (mg/g)
0	0.3	0.1	100	100	0.00
10	0.3	0.1	100	13.63	28.79
20	0.3	0.1	100	6.65	31.11
30	0.3	0.1	100	3.03	32.32
40	0.3	0.1	100	3.01	32.33
50	0.3	0.1	100	2.94	32.35
60	0.3	0.1	100	2.92	32.36

**Table S2.** The effect of adsorbent dosage of  $\text{SiO}_2$  NPs on the adsorption capacity for  $\text{Cu}^{2+}$  ion

$\text{SiO}_2$ (g)	0.1	0.2	0.3	0.4	0.5
$C_0$ (mg/L)	40	40	40	40	40
$C_e$ (mg/L)	4.05	1.44	0.12	0.08	0.07
$q_e$ (mg/g)	35.95	19.28	13.29	9.98	7.99
H (%)	89.86	96.39	99.70	99.80	99.83



**Table S3.** The effect of  $\text{Cu}^{2+}$  solutions pH on the adsorption behaviors

pH of $\text{Cu}^{2+}$ solution	2	4	6	8	10
$C_0$ (mg/L)	40	40	40	40	40
$C_e$ (mg/L)	3.55	3.95	0.14	0.46	3.79
$q_e$ , (mg/g)	12.15	12.02	13.28	13.18	12.07
H (%)	91.13	90.12	99.64	98.85	90.52

**Table S4.** The effect of concentration  $\text{Cu}^{2+}$  solution on the adsorption capacity

$C_0$ (mg/L)	20	40	60	80	100
$C_e$ (mg/L)	0.08	0.15	0.62	1.54	3.13
$q_e$ (mg/g)	6.64	13.28	19.79	26.15	32.28
H (%)	99.60	99.63	98.97	98.06	96.87